

Thermal Processing in Manufacturing Training Course

Professional Development Training Course Outline

Category	Manufacturing	Duration	10 Days
Base Fee	\$3,000 USD	Delivery Mode	Online / On-site Hybrid

Course Introduction

Thermal processing in manufacturing is a critical pillar of modern industrial production, enabling controlled heat application to alter material properties, enhance product durability, and ensure compliance with global quality standards. This training course provides a comprehensive understanding of advanced thermal engineering systems, heat treatment technologies, process optimization, and industrial furnace operations used across automotive, aerospace, metallurgy, food processing, and chemical manufacturing sectors. With increasing demand for energy-efficient manufacturing, Industry 4.0 smart factories, and sustainable production systems, thermal processing has become a key driver of competitive advantage in global supply chains.

Thermal Processing in Manufacturing Training Course is designed to bridge the gap between theoretical heat transfer principles and real-world industrial applications. Participants will gain hands-on knowledge of annealing, tempering, quenching, sintering, and controlled atmosphere processing, along with modern innovations such as AI-driven process control, predictive maintenance, IoT-enabled furnaces, and digital twin simulation systems. By the end of the program, learners will be equipped to optimize thermal cycles, reduce energy consumption, improve material performance, and ensure compliance with ISO and ASTM manufacturing standards.

Programme Curriculum

Thermal Processing in Manufacturing Training Course

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Course Duration

10 days

Course Objectives

1. Master industrial heat treatment processes optimization
2. Understand advanced thermal engineering principles in manufacturing
3. Apply smart furnace automation and Industry 4.0 integration
4. Analyze metallurgical transformations during thermal cycles
5. Implement energy-efficient heat treatment strategies
6. Optimize quenching, tempering, and annealing processes
7. Use predictive maintenance in thermal systems
8. Integrate IoT sensors in thermal processing equipment
9. Develop skills in thermal simulation and digital twin modeling
10. Ensure compliance with ISO 9001 and ASTM heat treatment standards
11. Improve material strength and microstructure control
12. Reduce carbon footprint in industrial heating systems
13. Enhance manufacturing productivity through thermal process control

Target Audience

1. Manufacturing Engineers
2. Mechanical Engineers
3. Metallurgical Engineers
4. Industrial Technicians
5. Production Supervisors
6. Quality Assurance Specialists
7. Maintenance Engineers
8. Energy Efficiency Consultants

Course Modules

Module 1: Fundamentals of Thermal Processing

- Heat transfer principles (conduction, convection, radiation)
- Material behavior under temperature variation
- Industrial heating systems overview

- Temperature control fundamentals
- Safety protocols in thermal operations
- **Case Study:** Steel hardening process failure due to improper heating rate control

Module 2: Metallurgy and Material Science Basics

- Crystal structures and phase transformations
- Iron-carbon equilibrium diagram
- Grain structure evolution
- Mechanical properties vs heat treatment
- Alloy behavior under thermal stress
- **Case Study:** Aerospace alloy failure due to incorrect heat treatment cycle

Module 3: Heat Treatment Processes

- Annealing techniques
- Normalizing processes
- Quenching methods
- Tempering applications
- Stress relieving operations
- **Case Study:** Automotive gear cracking due to improper quenching

Module 4: Industrial Furnaces and Equipment

- Types of furnaces (batch, continuous, vacuum)
- Burner systems and fuel efficiency
- Furnace insulation technologies
- Temperature uniformity control
- Maintenance of thermal equipment
- **Case Study:** Energy loss in steel plant due to furnace insulation failure

Module 5: Thermodynamics in Manufacturing

- Laws of thermodynamics in heat processing
- Energy balance calculations
- Entropy and efficiency optimization
- Heat recovery systems
- Industrial energy auditing
- **Case Study:** Chemical plant reducing 18% energy cost through heat recovery

Module 6: Controlled Atmosphere Processing

- Oxidation prevention techniques
- Vacuum heat treatment systems
- Gas composition control
- Surface protection methods
- Atmosphere monitoring systems
- **Case Study:** Corrosion issues in turbine blades due to atmospheric contamination

Module 7: Advanced Sintering Techniques

- Powder metallurgy basics

- Sintering mechanisms
- HIP (Hot Isostatic Pressing)
- Microwave sintering
- Additive manufacturing integration
- **Case Study:** 3D printed aerospace parts strength improvement using HIP

Module 8: Induction and Resistance Heating

- Induction heating principles
- Coil design optimization
- Resistance heating applications
- Frequency control systems
- Efficiency comparison with conventional heating
- **Case Study:** Automotive shaft production improved using induction heating

Module 9: Thermal Process Control Systems

- PLC and SCADA integration
- Temperature sensors and calibration
- Real-time monitoring systems
- Automation in thermal cycles
- Control loop optimization
- **Case Study:** Reduced defects in steel production using SCADA-based control

Module 10: Smart Manufacturing & Industry 4.0

- IoT-enabled thermal systems
- AI-based predictive control
- Digital twin simulation
- Cloud-based monitoring
- Smart factory integration
- **Case Study:** Smart furnace deployment reducing downtime by 30%

Module 11: Energy Efficiency in Thermal Processing

- Energy auditing techniques
- Waste heat recovery systems
- Sustainable heating solutions
- Carbon emission reduction strategies
- Green manufacturing practices
- **Case Study:** Cement plant achieving 22% energy reduction

Module 12: Failure Analysis in Heat Treatment

- Common defects identification
- Crack formation analysis
- Distortion control techniques
- Metallurgical failure diagnostics
- Root cause analysis methods
- **Case Study:** Aircraft component failure due to improper tempering

Module 13: Quality Assurance in Thermal Processing

- ISO and ASTM compliance
- Process validation methods
- Inspection techniques
- Hardness and microstructure testing
- Documentation standards
- **Case Study:** Automotive supplier passing ISO audit after process overhaul

Module 14: Additive Manufacturing & Thermal Integration

- 3D printing thermal requirements
- Post-processing heat treatment
- Laser sintering applications
- Material performance enhancement
- Hybrid manufacturing systems
- **Case Study:** Medical implant durability improvement via post-heat treatment

Module 15: Future Trends in Thermal Engineering

- AI-driven heat treatment optimization
- Nanomaterial thermal behavior
- Hydrogen-based industrial heating
- Robotics in furnace operations
- Next-gen smart thermal systems
- **Case Study:** AI-controlled furnace reducing defects in semiconductor manufacturing

Training Methodology

This course employs a participatory and hands-on approach to ensure practical learning, including:

- Interactive lectures and presentations.
- Group discussions and brainstorming sessions.
- Hands-on exercises using real-world datasets.
- Role-playing and scenario-based simulations.
- Analysis of case studies to bridge theory and practice.
- Peer-to-peer learning and networking.
- Expert-led Q&A sessions.
- Continuous feedback and personalized guidance.

Register as a group from 3 participants for a Discount

Send us an email: info@fineskilltrainingcenter.org or call +254769199797

Certification

Upon successful completion of this training, participants will be issued with a globally- recognized certificate.

Tailor-Made Course

We also offer tailor-made courses based on your needs.

Key Notes

- a. The participant must be conversant with English.

- b. Upon completion of training the participant will be issued with an Authorized Training Certificate
- c. Course duration is flexible and the contents can be modified to fit any number of days.
- d. The course fee includes facilitation training materials, 2 coffee breaks, buffet lunch and A Certificate upon successful completion of Training.
- e. One-year post-training support Consultation and Coaching provided after the course.
- f. Payment should be done at least a week before commence of the training, to Fineskill Training Center account, as indicated in the invoice so as to enable us prepare better for you.

Upcoming Scheduled Sessions

Start Date	End Date	Location	Price
21 Sep 2026	02 Oct 2026	Online	\$2,000
21 Sep 2026	02 Oct 2026	Physical	\$3,000
21 Sep 2026	02 Oct 2026	Physical	\$0
21 Sep 2026	02 Oct 2026	Physical	\$0
21 Sep 2026	02 Oct 2026	Physical	\$0
21 Sep 2026	02 Oct 2026	Physical	\$0
21 Sep 2026	02 Oct 2026	Physical	\$0
21 Sep 2026	02 Oct 2026	Physical	\$0

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